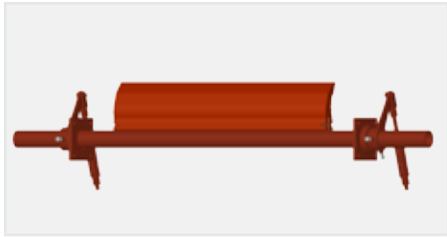


# Exterra® Primary Belt Cleaner

Jam Packed with More Material Where it's Needed Most



## Quick Specs

- ▶ Belt Widths: 18" - 72"
- ▶ Blade Widths: 10" - 70"
- ▶ Durometer: 87A Urethane

## Frequently Asked Questions

### Why is belt width minus 8" standard?

- ▶ Because material is often handled in the center two-thirds of the belt, wider blades wear faster in the center developing a "smile" wear pattern. The scraper then loses its effectiveness. Sized to your belt width minus 8", the belt cleaner will wear more evenly.

### How often should I reset the tension?

- ▶ Roughly, it's about four to six times throughout the life of the blade. However, we do offer a primary cleaner with a "set for life" tensioning system. If you do not want to waste the time on maintenance, ask to be upgraded to the Exterra SFL Primary Belt Cleaner. (Fig 14.1)

### What is the length of the pole?

- ▶ There are two options – belt width plus 30" or belt width plus 42".



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Exterra Primary Belt Cleaner

## Features and Benefits

### Extended Wear Life

- ▶ Compared to other comparable primary blades, we've packed ours with 15-40% more urethane (durometer = 87A)
- ▶ Thicker blade tip means extra material at the critical point of contact

### Interchangeable Blade

- ▶ Avoid replacing an entire system, retrofit blade to other brand poles
  - ▶ Flexo Rockline® EZP1
  - ▶ Martin® Performance Duty QC™ #1
  - ▶ Martin® Pit Viper™ Belt Cleaner
  - ▶ Martin® HD Belt Cleaner
  - ▶ Argonics Eraser™ and Micro Eraser™ Belt Cleaner
  - ▶ Asgco® Skalper® IV and Mini Skalper® Belt Cleaner
  - ▶ Arch Saber Primary Belt Cleaner

### Easy Installation and Maintenance

- ▶ Shipped pre-assembled
- ▶ Blade fits to mounting pole without tools
- ▶ Simple nut adjustment tightens tensioner
- ▶ Upgrade to Exterra® SFL Primary Belt Cleaner (Fig 14.1)

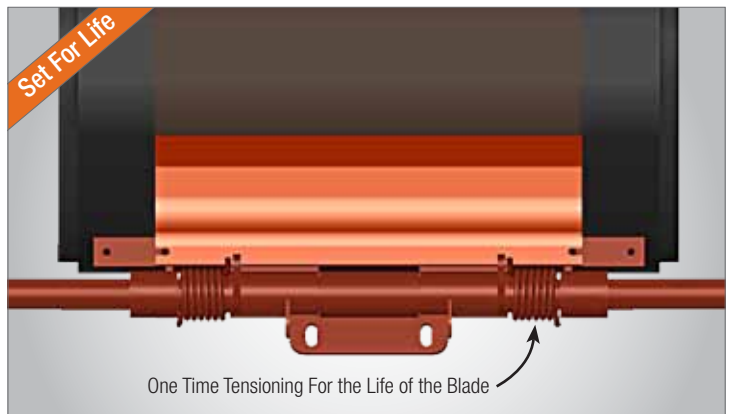
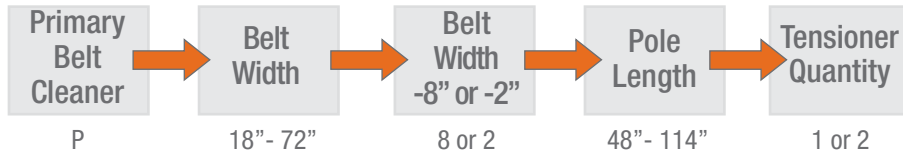


Fig 14.1 Exterra SFL Primary Belt Cleaner

# Part Number Guide

Example: P-4280722



Complete System Part Numbers			
Part Number	Belt Width	Blade Length	Weight
P-1820481	18"	16"	41
P-1880481	18"	10"	38
P-2420541	24"	22"	47
P-2480541	24"	16"	44
P-3020601	30"	28"	53
P-3080601	30"	22"	50
P-3620661	36"	34"	59
P-3680661	36"	28"	56
P-4220722	42"	40"	65
P-4280721	42"	34"	62
P-4820782	48"	46"	75
P-4880782	48"	40"	72
P-5420842	54"	52"	85
P-5480842	54"	46"	82
P-6020902	60"	58"	95
P-6080902	60"	52"	92
P-6620962	66"	64"	105
P-6680962	66"	58"	102
P-7221022	72"	70"	117
P-7281022	72"	64"	112

Replacement Part Numbers		
Part Number	Description	Dimensions
32-000097	Assembly Bracket Tensioner	-
32-000094	Bracket Non-Tensioner	-
13-00975	Pin Clip	5/16" x 2-1/2"
07-00540	Primary Scraper Blade	10"
07-00541	Primary Scraper Blade	16"
07-00542	Primary Scraper Blade	22"
07-00543	Primary Scraper Blade	28"
07-00544	Primary Scraper Blade	34"
07-00545	Primary Scraper Blade	40"
07-00546	Primary Scraper Blade	46"
07-00547	Primary Scraper Blade	52"
07-00549	Primary Scraper Blade	58"
07-00548	Primary Scraper Blade	64"
07-00550	Primary Scraper Blade	70"

## Optional Mounting Brackets

► If the head section of your conveyor is not equipped with proper mounting, consider this Exterra belt cleaner mounting bracket.

