

# Self Aligning Return Roll



Read and understand equipment operators manual before operating or performing maintenance. Failure to do so could result in serious injury or death.

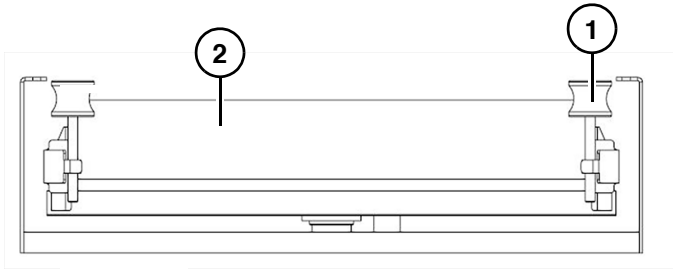
## WARNING

Heed to the following warnings. Failure to do so could result in death or serious injury.

- Lockout/Tagout/Blockout before performing maintenance or installation.

## Overview

Figure 1



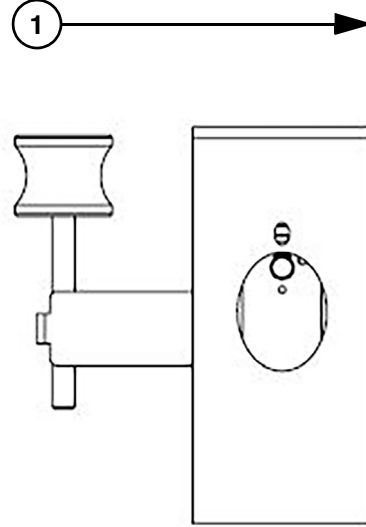
Refer to (Figure 1) and description below:

1. Lollipop
2. Return Roll

## Set Up

Note: Return rolls to be set same height as existing return rolls.

Figure 2



Note: Item (1) (Figure 2) represents direction of belt travel.

As belt travel, belt will come in contact with lollipops (2). As a result, lollipops (2) (Figure 2) will guide belt, aligning belt in the process.